

SCANAMID 66

A12[^] F25 FR6

Flame retardant, Glass fibre reinforced

| Property | Value | Unit | Standard |
|--|-------------|-------------------|-------------|
| "^" = additive# 0-9, no effect on material prop. | | | |
| Density | 1,51 | g/cm ³ | ISO 1183 |
| Viscosity | | Pas | |
| Flexural modulus at +23°C | 8500 (6500) | MPa | ISO 178 |
| Maximum flexural strength | 210 (155) | MPa | ISO 178 |
| Maximum tensile strength | 160 (130) | MPa | ISO 527-2 |
| Elongation at break | | % | ISO 527-2 |
| Elongation at yield | 2,5 (4,5) | % | ISO 527-2 |
| Impact strength | | | |
| Notched Charpy at +23°C | 7 (8) | kJ/m ² | ISO 179 |
| Notched Charpy at -20°C | 6 | kJ/m ² | ISO 179 |
| Unnotched Charpy at +23°C | | kJ/m ² | ISO 179 |
| Unnotched Charpy at -20°C | | kJ/m ² | ISO 179 |
| Filler content | 25 | ±2% | ISO 3451 |
| Heat Distortion Temperature | | | |
| HDT 120°C/h at 455kPa (B) | 250 | °C | ISO 75/1 |
| HDT 120°C/h at 1820kPa (A) | 250 | °C | ISO 75/1 |
| Softening temperature | | | |
| Vicat 50°/h at 9,81N (A) | | °C | ISO 306 |
| Vicat 50°C/h at 49,05N (B) | >230 | °C | ISO 306 |
| Flammability | | | |
| GWT at 2 mm | 960 | °C | IEC 695-2-1 |
| UL94 at 1.6 mm | V0 | | UL94 |
| Mould shrinkage (with flow) | 0,3 | % | ISO 294-4 |
| Mould shrinkage (across flow) | 1,0 | % | ISO 294-4 |

Values within (): 23°C, 50% RH, 24h

Version 1

2001-07-05

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